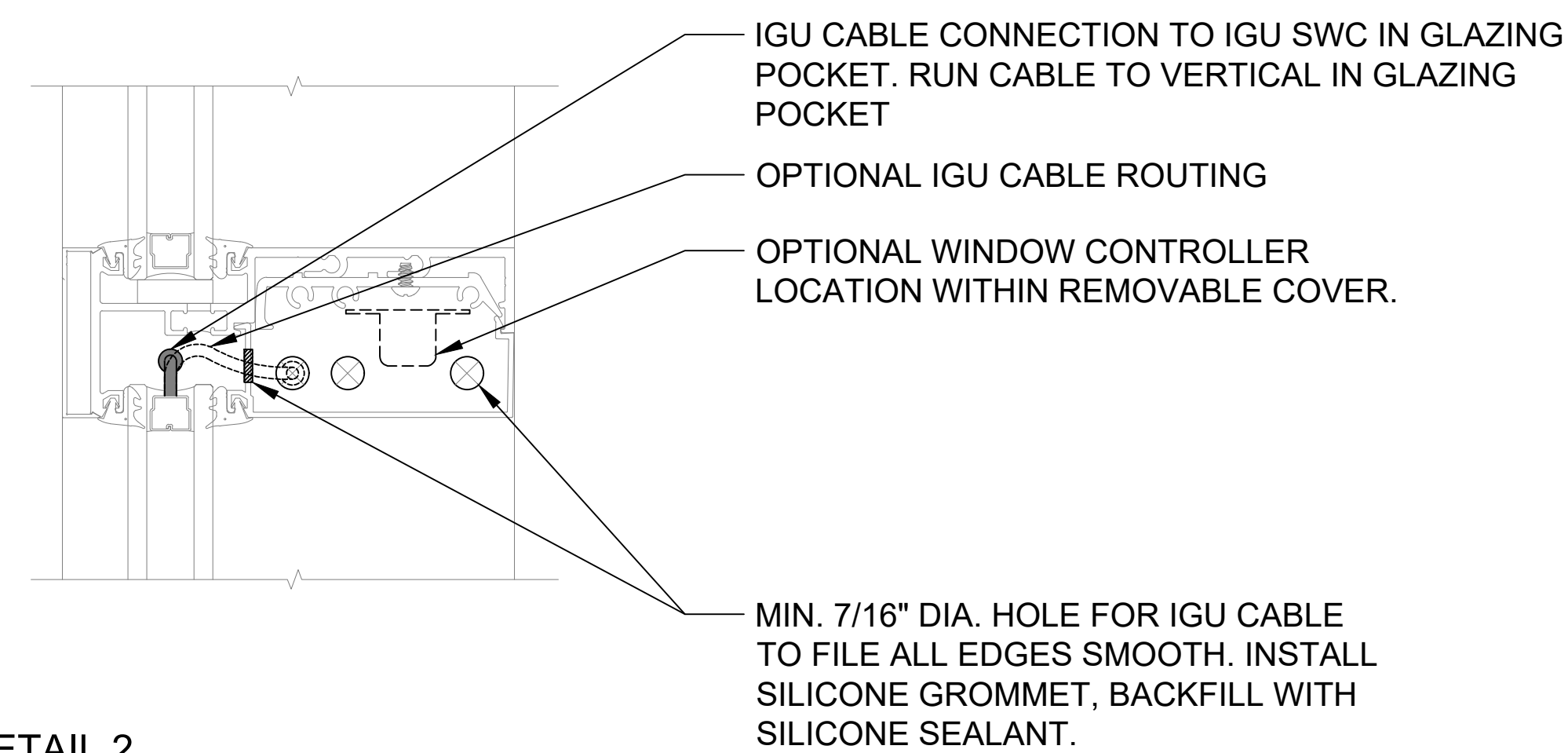
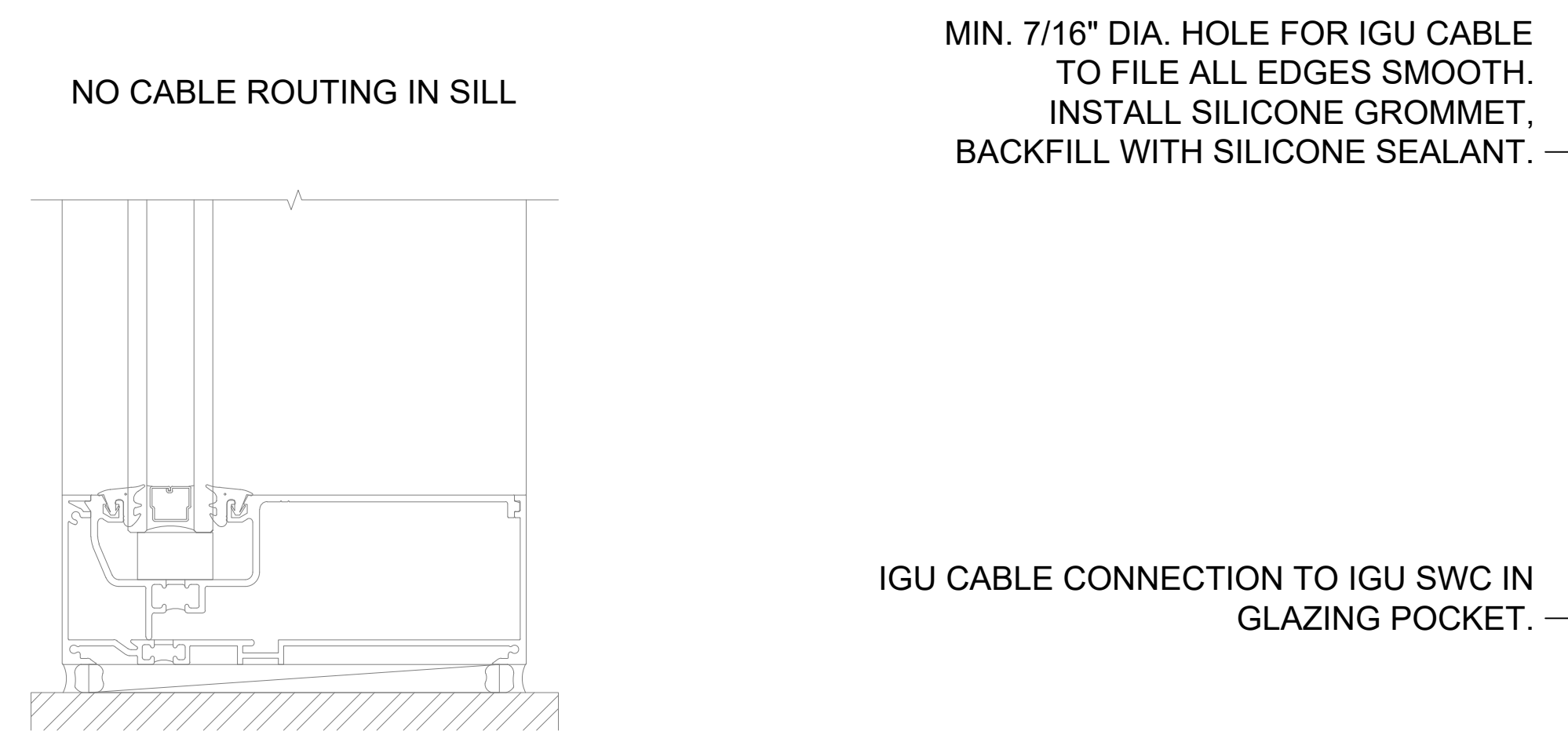


**DETAIL 1**  
HEAD

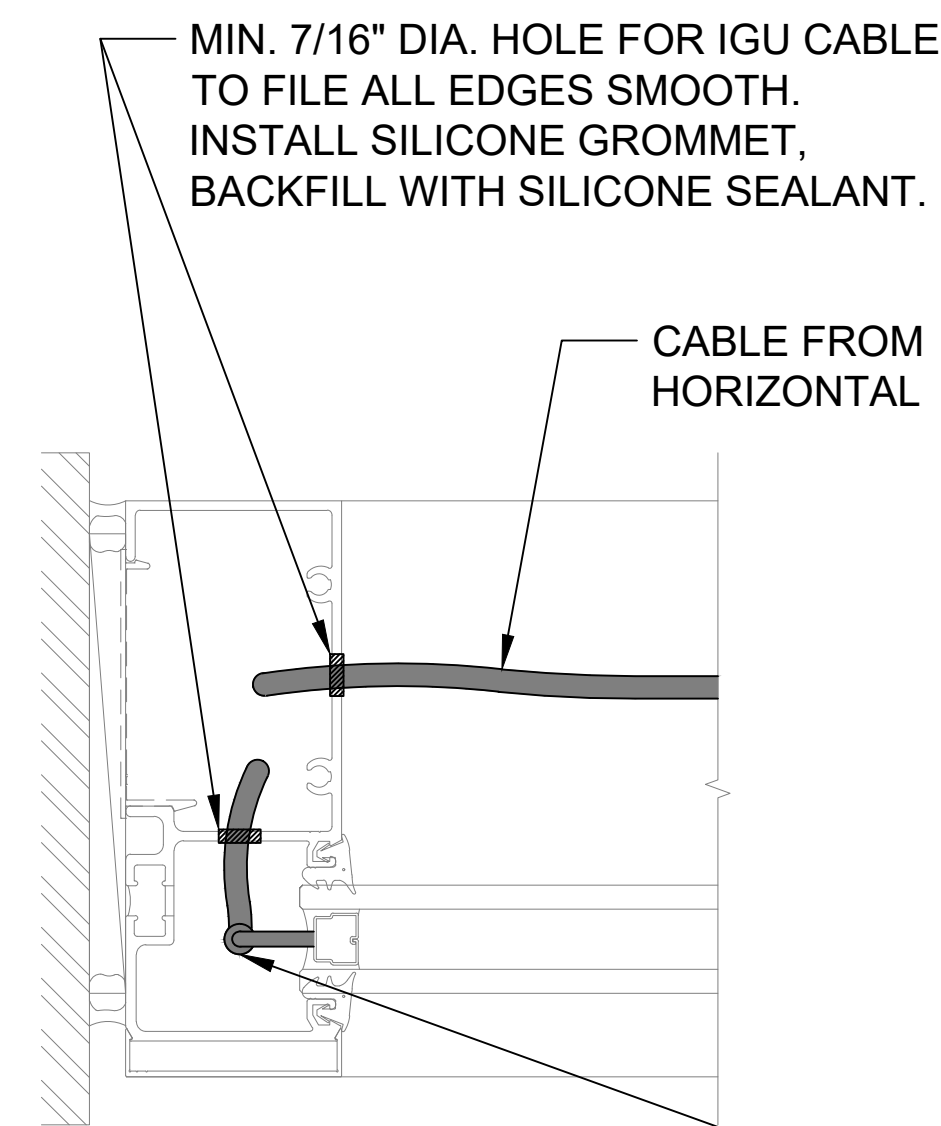


**DETAIL 2**  
HORIZONTAL MULLION

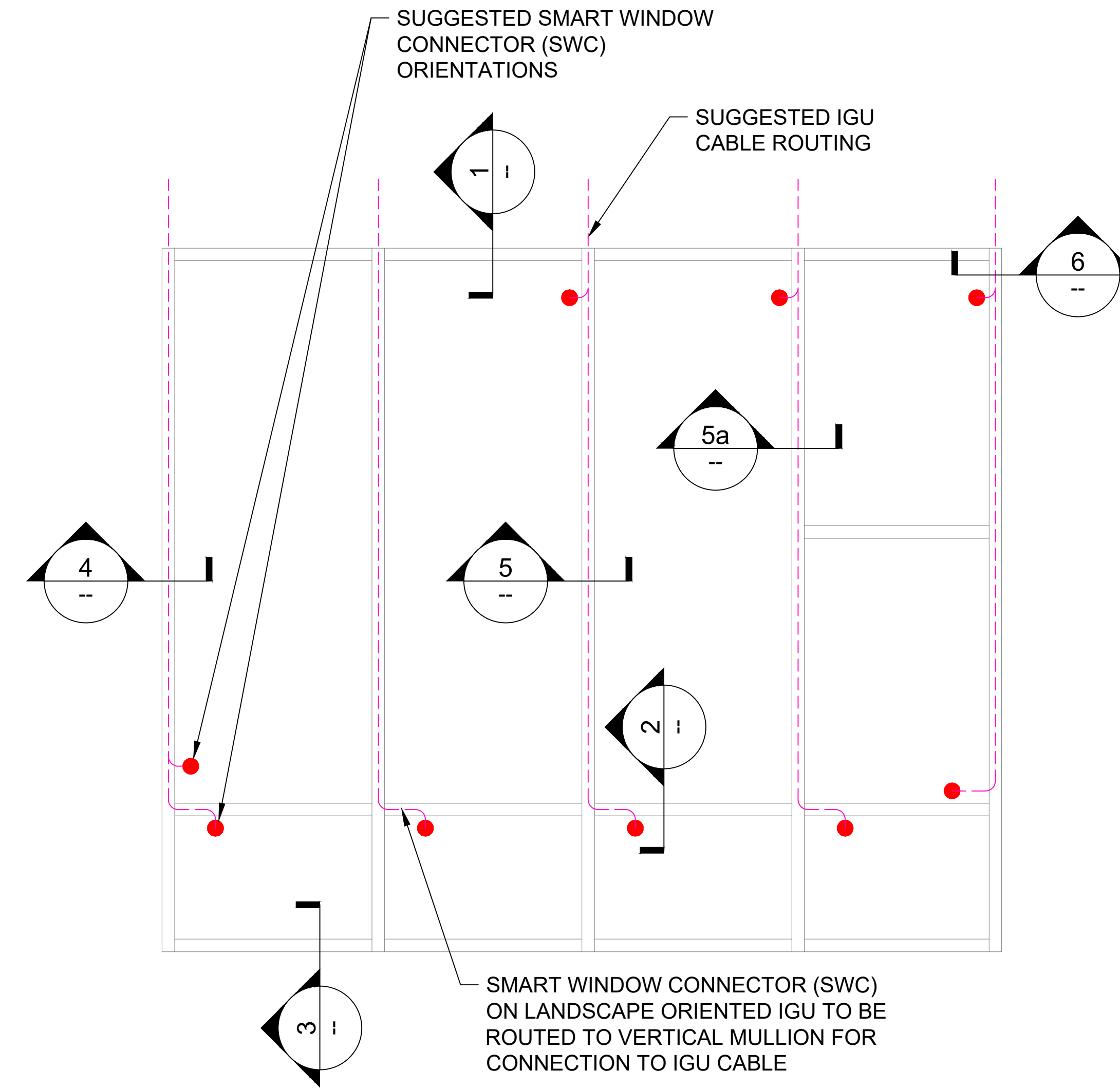


**DETAIL 3**  
SILL

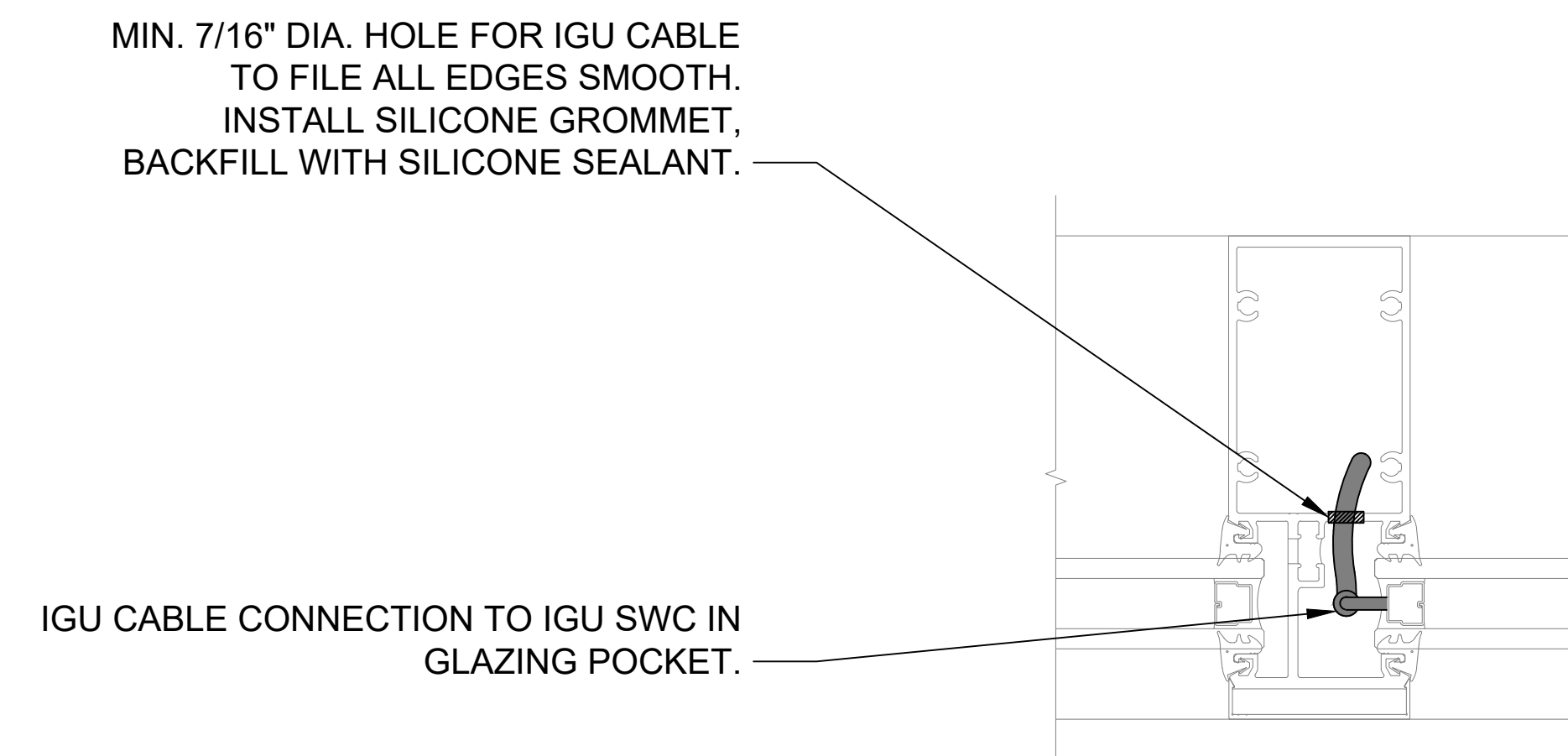
- NOTES:**
1. INSTALLER TO PROVIDE GROMMETS AT ALL FRAME PENETRATIONS WHERE POSSIBLE TO AVOID CABLE DAMAGE.
  2. INSTALLER TO LABEL IGU CABLES WITH IGU NAME TO WHICH IT IS CONNECTED.
  3. WHEN GLAZING POCKET CANNOT ACCOMMODATE IGU/SWC, INCORPORATE SERVICE LOOP INTO IGU CABLING. MAKE CONNECTION TO SWC AS YOU ARE GLAZING AND PUSH CONNECTOR THROUGH HOLE AND INTO MULLION.
  4. NO WIRE ROUTING IN SILL.



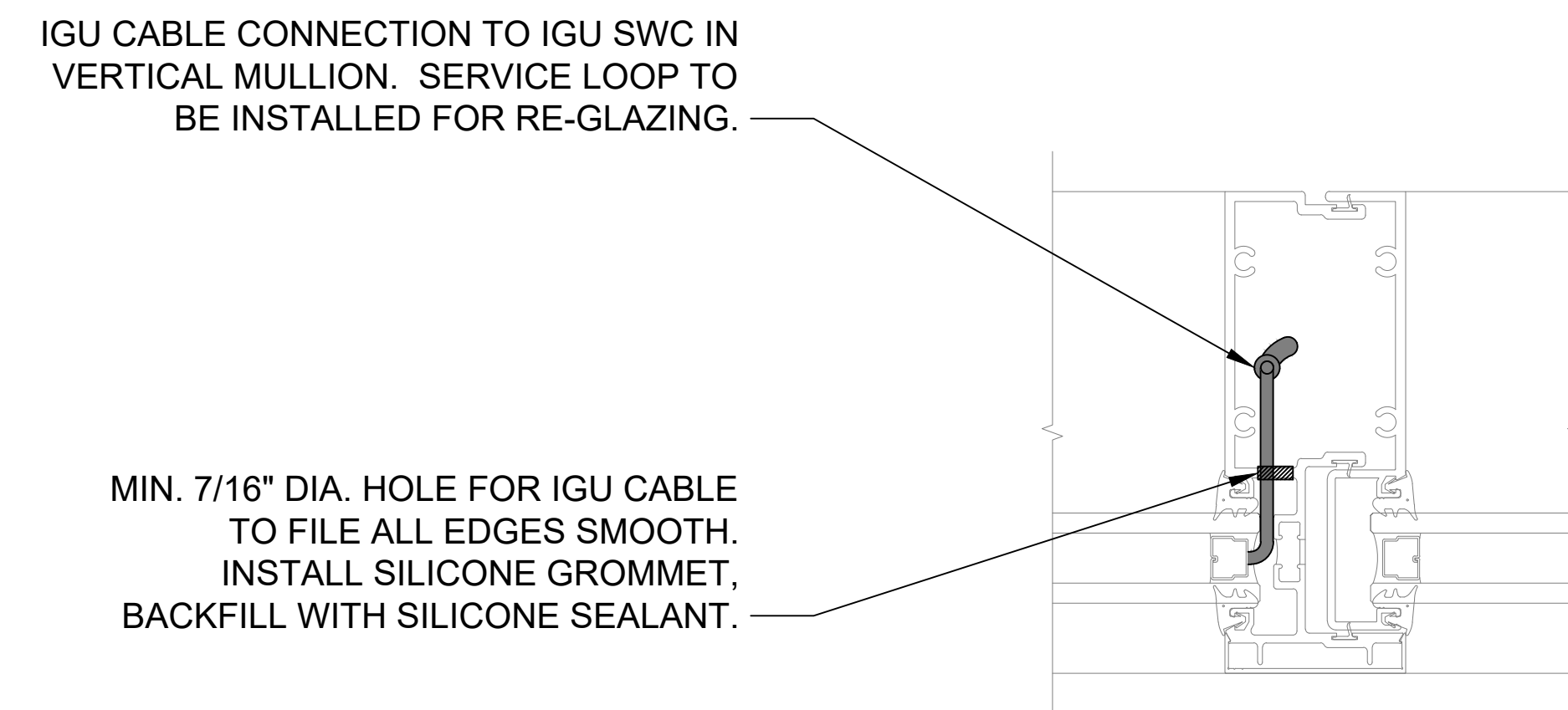
**DETAIL 4**  
LEFT JAMB



**TYPICAL ELEVATION**  
SCALE: NONE



**DETAIL 5**  
VERTICAL MULLION



**DETAIL 5A**  
VERTICAL EXPANSION MULLION

**1** INSTALLATION DETAILS: FOR ARCADIA - TC670 (WW)